

IN THE CLAIMS:

1. (Currently Amended) A method Method for operating cooperating, differing devices, particularly of a plant with different controls, the method comprising:

controlling the [[same]] differing devices through control sequences and in particular with different control clocks, wherein the clocks of the different controls are interpolated on  
5 a common system clock and [[that]] the control sequences are synchronized in at least one synchronizing device, wherein through the operational units a modified system clock is proposed to a coordinating device, said coordinating device accepting or refusing the modified system clock.

2. (Currently Amended) A method Method according to claim 1, wherein operational units of the plant are provided with control signals after synchronization following a further interpolation.

3. (Currently Amended) A method Method according to claim 1, wherein the different control clocks of the different controls are selected according to a relationship

$$IPO_i = n_i \cdot t_{\text{Tick}}, n_i = 1,2,3,\dots$$

in which  $t_{\text{Tick}}$  is an integral multiple of a clock of hardware used for performing the method.

4. (Currently Amended) A method Method according to claim 1, wherein the interpolation takes place on a common system clock in a common interpolating device for a control.

5. (Currently Amended) A method Method according to claim 1, wherein the axes of the devices are coordinated.

6. (Currently Amended) A method Method according to claim 1, wherein synchronization and/or coordination is performed in real time.

7 - 8. (Canceled)

9. (Currently Amended) A method Method according to claim [[7]] 1, wherein for the modified system clock the following applies:

$$t_{\text{Tick}}' = 1/n' \cdot t_{\text{Tick}}, n' = 1,2,3,\dots$$

10. (Currently Amended) A method Method according to claim [[8]] 1, wherein following the clock change, a plurality of functional units continue to be operated according to the old system clock.

11. (Currently Amended) A method Method according to claim 1, wherein in each case a plurality of devices of a specific device type is operated.

12. (Currently Amended) An apparatus Apparatus for operating cooperating, differing devices, particularly of a plant, with different controls controlling the [[same]] differing devices through control sequences, particularly with different control clocks, the apparatus comprising: wherein

5 at least one common interpolating device for the controls for interpolating the clocks of the different controls on a common system clock and at least one synchronizing device for synchronizing the control sequences, is included wherein the synchronizing and/or coordinating device is constructed for modifying the system clock on request by at least one operational unit and for the modified system clock the following applies:

10  $t_{\text{Tick}}' = 1/n' \cdot t_{\text{Tick}}, n' = 1,2,3,\dots.$

13. (Currently Amended) An apparatus Apparatus according to claim 12, wherein at least one further interpolating device for interpolating control signals for operational units of the devices following synchronization is included.

14. (Currently Amended) An apparatus Apparatus according to claim 12, wherein a coordinating device for coordinating the control sequences is included.

15. (Currently Amended) An apparatus Apparatus according to claim 12, wherein  
the synchronizing and/or coordinating devices are real timetable.

16. (Currently Amended) An apparatus Apparatus according to claim 12, wherein  
a non-real timetable component for modifying the settings of the synchronizing and/or  
coordinating device is included.

17. (Currently Amended) An apparatus Apparatus according to claim 12, wherein  
at least the synchronizing and/or coordinating device and a plurality of controls are  
constructed as programming devices implementable on a common computer unit.

18. (Currently Amended) An apparatus Apparatus according to claim 12, wherein  
further devices can be connected during operation.

19. (Currently Amended) An apparatus Apparatus according to claim 12, wherein  
the common interpolating device is constructed for the interpolation of control clocks in the  
form

$$IPO_i = n_i \cdot t_{\text{Tick}}, n_i = 1, 2, 3, \dots$$

5 in which  $t_{\text{Tick}}$  is an integral multiple of a clock of hardware used.

20. (Canceled)

21. (Currently Amended) An apparatus Apparatus according to claim [[20]] 12,  
wherein the synchronizing and/or coordinating device has an evaluating device for  
evaluating the system load and its result is vital for the modification of the system clock.